



Dart Aerospace Ltd.
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D4882-041

Job Sheet 182914



Part No: D4882-041

Job Qty: 1 ea

Part Name: 206A/B Leg Assembly LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/5/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Small Fab-4		SEP 11 2018
110	Small Fab	1 pcs	10/5/18	10/5/18	0.00	0.74	Small Fab-8		38
120	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC5		38
130	Small Fab	1 pcs	10/5/18	10/5/18	0.00	0.74	Small Fab-8		38
140	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC5		38
180	Packaging	1 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2		38
190	QC21-SA	1 Ea	10/5/18	10/5/18	0.00	0.00	QC21		38

Part Op 110 - ALIGN PILOT HOLES IN D4882-1 WITH PILOT HOLES IN D4883-3 AND D4884-1. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9975
AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9975 A/R
HYSOL BATCH: 5080 785 2- LASER ENGRAVE ASSY PART# AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4882-1	Strut	1 Ea (1 ea)	90-Start up Operation	F158890
D4883-3	End Fitting	1 Ea (1 ea)	90-Start up Operation	F158667
D4884-1	End Fitting, Eye	1 Ea (1 ea)	90-Start up Operation	5096749
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	90-Start up Operation	5096051
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	90-Start up Operation	FM129022

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4882-1	1	7	0
	D4883-3	1	8	0
	D4884-1	1	2	0
	HL32PB5-12	4	55	0
	HL86-5	4	55	0



Container No: S109157



Part: D4882 - 041

Job No: 182914

Serial No/Batch: S109157

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/11/18

Part Specifications

Specifications could not be found.

Plex 9/6/18 10:05 AM dart.white.jesse

